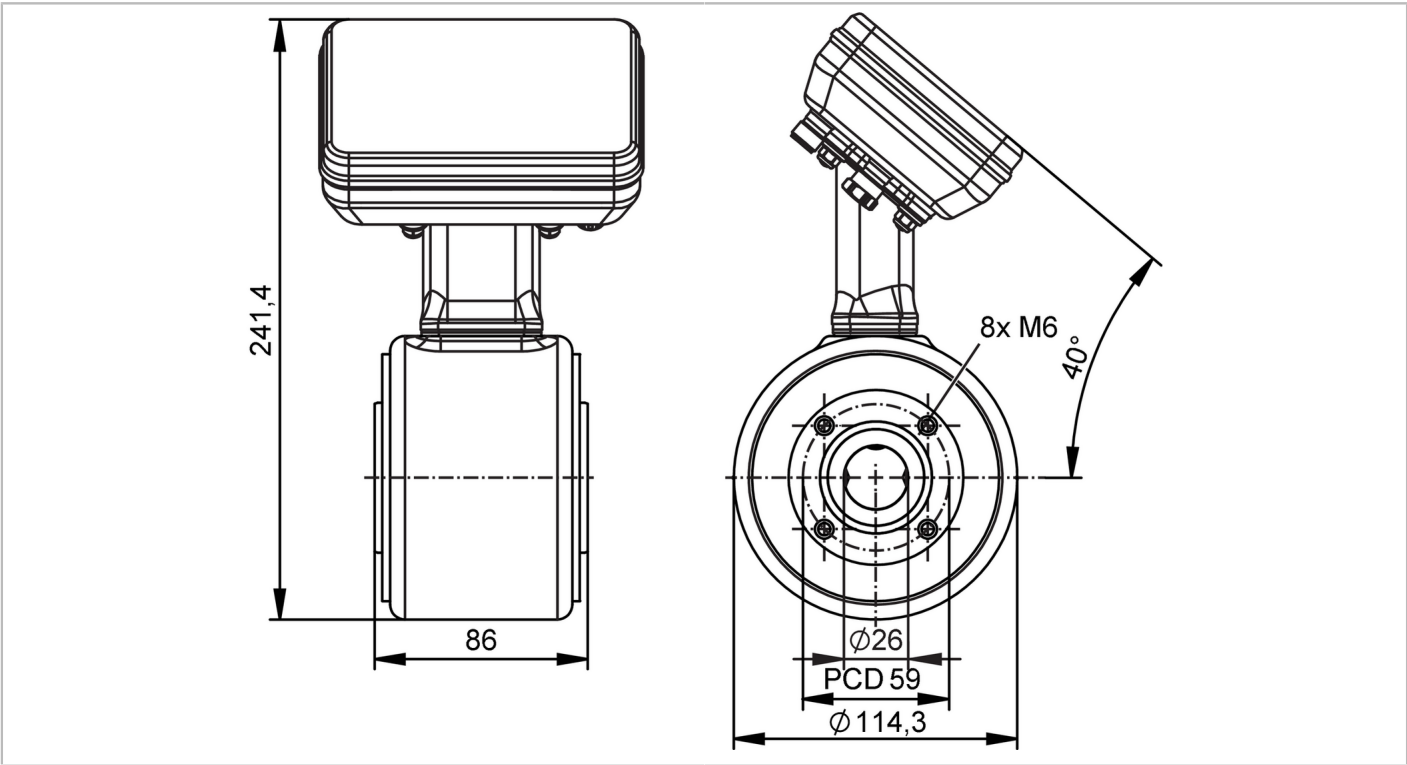


SMF250



Magnetic-inductive flow meter

SMG25KGFRRKG/UST



Product characteristics				
Measuring range	2.5...300 l/min	0.15...18 m³/h	0.66...79.25 gpm	0.28...33.41 ft/s
Nominal diameter	DN25 (1")			
Process connection	ifm-specific device flange			
Application				
Special feature	gold-plated contacts			
Application	food and beverage industry			
Media	Conductive liquids; water; water-based media			
Note on media	food products such as beer, milk, fruit juices, soft drinks, ketchup, yogurt, yogurt toppings, ice cream			
	conductivity: ≥ 5 µS/cm			
Medium temperature	[°C]	-20...150		
Min. burst pressure	60 bar	870 psi	6 MPa	
Pressure rating	40 bar	580.1 psi	4 MPa	
Electrical data				
Operating voltage	[V]	18...32 DC		
Current consumption	[mA]	250; (24V)		
Protection class		III		
Reverse polarity protection		yes		
Power-on delay time	[s]	< 5		
Measuring principle		magnetic-inductive		
Inputs / outputs				
Total number of inputs and outputs		2		

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Inputs					
Inputs		OUT2		external totalizer reset	
Outputs					
Total number of outputs		2			
Output signal		OUT1	pulse signal; totalizer switching signal; diagnostic signal; IO-Link		
		OUT2	analog signal; pulse signal; totalizer switching signal; diagnostic signal		
Electrical design		PNP/NPN			
Pulse output		flow rate meter			
Short-circuit protection		yes			
Type of short-circuit protection		yes (non-latching)			
Overload protection		yes			
Analog					
Number of analog outputs		1			
Analog current output [mA]		4...20; (skalierbar)			
Max. load [Ω]		500			
Resolution of analog output		0.38 µA			
Digital					
Number of digital outputs		2			
Max. voltage drop switching output DC [V]		2			
Permanent current rating of switching output DC [mA]		100			
Switching frequency DC [Hz]		0...10000			
Measuring/setting range					
Measuring range		2.5...300 l/min	0.15...18 m³/h	0.66...79.25 gpm	0.28...33.41 ft/s
Note on factory setting		0...4,0 m³/h			
Analog start point ASP		-300...240 l/min	-18...14.4 m³/h	-79.25...63.4 gpm	-33.41...26.73 ft/s
Analog end point AEP		-240...300 l/min	-14.4...18 m³/h	-63.4...79.25 gpm	-26.37...33.41 ft/s
Low flow cut-off LFC		0...240 l/min	0...14.4 m³/h	0...63.4 gpm	0...26.37 ft/s
Pulse length [s]		0.00005...2			
Pulse value		0.001...99999000 l			
Temperature monitoring					
Measuring range		-20...150 °C		-4...302 °F	
Analog start point		-20...116 °C		-4...240.8 °F	
Analog end point		14...150 °C		57.2...302 °F	
Conductivity monitoring					
Measuring range [µS/cm]		100...100000			
Analog start point [µS/cm]		0...80000			
Analog end point [µS/cm]		20000...100000			

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Accuracy / deviations		
Volumetric flow monitoring		
Accuracy (under reference conditions)	with optional factory calibration (availability is being planned)	± (0,2 % MW + 2 mm/s)
	standard	± (0,5 % MW + 1,5 mm/s)
Repeatability	0,1% MW	
Temperature monitoring		
Accuracy	[K]	± 1 (v > 0,5 m/s)
Repeatability	[K]	± 0,5 (v > 0,5 m/s)
Conductivity monitoring		
Accuracy (in the measuring range)	in the range of 100...20000 µS/cm	±10% MW
	in the range of 20000...100000 µS/cm	±20% MW
Repeatability	± 5% MW	
Reaction times		
Volumetric flow monitoring		
Response time	[s]	< 0.3
Damping process value dAP	[s]	0...5
Temperature monitoring		
Response time	[s]	< 3; (v > 0,5 m/s)
Conductivity monitoring		
Response time	[s]	< 2
Software / programming		
Diagnostic functions	direction of flow detection; liquid detection	
Interfaces		
Communication interface	IO-Link	
Transmission type	COM3 (230,4 kBaud)	
IO-Link revision	1.1.3	
SDCI standard	IEC 61131-9	
Profiles	Smart Sensor - SSP 4.3.4	Measuring and Switching Sensor, floating point, 4 channel
	BLOB	Binary Large Object transfer
	Common - I&D	Identification and Diagnosis
	Extension	Sensor Control Wide
	Extension	Quantity detection, switches when value exceeds the setpoint
	Function	Locator
	Function	ProductURI
SIO mode	yes	
Required master port class	A	
Process data analog	6	
Process data binary	8	
Min. process cycle time	[ms]	1.9

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IO-Link process data (cyclical)	Function	bit length
	totalizer	32
	flow	32
	temperature	32
	conductivity	32
	status	4
	binary switching information	8
IO-Link functions (acyclical)	direction of flow detection; totalizer; memory; operating hours counter; internal temperature; simulation function	
Supported DeviceIDs	Type of operation	DeviceID
	default	1788

Operating conditions		
Ambient temperature	-20...65 °C	-4...149 °F
Storage temperature	-20...80 °C	-4...176 °F
Protection	IP 67; IP 69; (to DIN EN 60529)	

Tests / approvals		
EMC	DIN 61326-1	
CPA approval	model number	SMF
	accuracy class	0,5
Shock resistance	DIN IEC 68-2-27	20 g (18ms)
Vibration resistance	DIN IEC 68-2-6	5 g (10...2000Hz)
MTTF [years]	82	
Pressure equipment directive	sound engineering practice; can be used for group 2 fluids; group 1 fluids on request	

Mechanical data		
Weight [g]	3654.15	
Housing	tubular	
Inlet pipe length	5 x DN	
Outlet pipe length	2 x DN	
Dimensions [mm]	Ø 114.3 / L = 86	
Material	housing: stainless steel (1.4404 / 316L); flange: stainless steel (1.4301 / 304); electronics fixture: stainless steel (1.4301 / 304); electronics: stainless steel (1.4404 / 316L); LED ring: PP	
Materials (wetted parts)	Pipe section: PFA; electrodes: stainless steel (1.4435 / 316L)	
Nominal diameter	DN25 (1")	
Process connection	ifm-specific device flange	
Surface characteristics Ra/Rz of the wetted parts	Ra < 0.4 µm	

Displays / operating elements		
Display	operating status	LED ring, three-color
Factory setting	m³/h; °C; µS/cm	

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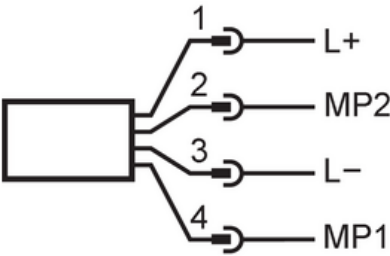
Remarks	
Remarks	MW = Measured value
	MEW = Final value of the measuring range
	pulse and totalizer signal are only available for one of the two outputs
	reference conditions (1/2): water (free of gas bubbles), 15...35 °C, process connection: DIN32676 series A, pipe standard suitable for process connection
	reference conditions (2/2): inlet pipe length 10xDN, outlet pipe length 5xDN, device settling time: 30 minutes, device orientation: horizontal, display orientation: up
	accuracy specifications according to factory certificate on delivery
Pack quantity	1 pcs.

Electrical connection

Connector: 1 x M12; coding: A; Contacts: 4, gold-plated



Connection



Electrical connection - plug

1	L+	
2	MP2	DO2, AO, Reset
3	L-	
4	MP1	DO1, IO-Link

AO: analog output; DO: digital output; MP: multi-function connection